

# DBX™ Graphite

Technical Data Sheet 6000

## Product Overview

Densified prior to graphitization, GRAFSTAR carbon block grade DBX graphite is 25-30% higher in strength than GRAFSTAR DBZ™ graphite. DBX graphite is also a low ash graphite with an oxidation resistance similar to DBZ graphite. It is the material of choice for applications requiring higher densities, better mechanical strength, or less porosity than DBZ material.

## Applications

- Casting molds and furnace parts for hot metal
- Boats and trays for sintering applications
- Crucibles for melting and alloying
- Powder metallurgy
- Resistance heating

## Sizes

- 3 – 30 x 72” diameter rounds
- 15 x 30 x 72”
- 17 x 17 x 72”
- 17 x 17 x 88”
- 19 x 19 x 72” rectangles
- 24 x 24 x 72” rectangles

## Typical Properties at Room Temperature\*

Characteristic	Unit	WG	AG	Unit	WG	AG
Density	lbs/ft <sup>3</sup>	108		g/cm <sup>3</sup>	1.74	
Maximum Particle Size	inches	0.03		mm	0.76	
Specific Resistance	10 <sup>-4</sup> Ωin	2.8	3.7	μΩm	7.1	9.4
Flexural Strength	psi	3050	2250	kg/cm <sup>2</sup>	215	160
Young's Modulus	10 <sup>6</sup> psi	1.59	1.20	kg/mm <sup>2</sup>	1120	840
Tensile Strength	psi	2150	1600	kg/cm <sup>2</sup>	150	110
Compressive Strength	psi	6600	6600	kg/cm <sup>2</sup>	470	470
Permeability	Darcy	0.05	0.04	Darcy	0.05	0.04
Hardness	Rockwell "R"	83		Rockwell "R"	83	
C.T.E. (to 100 °C)	10 <sup>-6</sup> /°F	1.4	2.0	10 <sup>-6</sup> /°K	2.5	3.6
Thermal Conductivity	BTU-ft/hr ft <sup>2</sup> °F	90	85	W/mK	160	145
Ash Content	%	0.09		%	0.09	

Notes:

\* Properties listed are typical and cannot be used as accept/reject specifications

www.graftech.com | grafstar@graftech.com

### United States of America

101 N. Philippi Pike  
Anmoore, WV 26323-0120  
Ph: +1-800-842-8805  
+1-304-624-1253

### China

Unit 2104 of International Capital Plaza  
1318, Sichuan Road North  
Hongkou District, Shanghai China  
Ph: +86-21-8625-8018

### Italy

Via Forno Allione, 2  
1-25040 Malonno, Brescia, Italy  
Ph: +39-036-463-0131

### France

La Lechere  
73264 Aigueblanche Cedex, France  
Ph: +33-4-79-41-45-00

**Redefining limits**